

Work Order ID 130306-2

Wednesday, March 04, 2015 11:29:10 AM

130306

Ship Friday

Page 1

Item ID: D3121-241

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Bearing Assembly

Stop *NS2*

Start Date: 3/4/2015 Start Qty: 40.00

40

Cust Item ID:

Required Date: 3/6/2015 Req'd Qty: 40.00

40

Customer:

Reference:

Approvals: Process Plan: CMC

Date: 15-3-4

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3121	Rev E

130	Small Fab	0.00							
130									
Small Fab	Memo	0.00							
Small Fab	1-Press D3121-23 Bearing into D3121-25 Cap as per Dwg D3121								

41X

15/03/10

DAS
36
9-89

140	QC5- Inspect part completeness to step on W/O	0.00							
140									
QC	Memo	0.00							
Quality Control									

(41)

DAS
38

MAR 10 2015

DAS
27
MAR 10 2015

150	Identify as per dwg & Stock Location: stop	0.00							
150									
Packaging	Memo	0.00							
Packaging									

41

Work Order ID 130306

Wednesday, March 04, 2015 11:29:10 AM

130306

Page 2

Item ID: D3121-241 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bearing Assembly
Start Date: 3/4/2015 Start Qty: 40.00 ***40*** Cust Item ID:
Required Date: 3/6/2015 Req'd Qty: 40.00 ***40*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

MLJ 15-03-11

DS-3-11

Picklist Print

Wednesday, March 04, 2015 11:29:10 AM

Page 1

Work Order ID: 130306

130306

Parent Item: D3121-241

D3121-241

Parent Item Name: Bearing Assembly

Start Date: 3/4/2015

Required Date: 3/6/2015

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP Rev:A04.02.18New issueKJ/DS
IPP Rev:B ECN 1060 07-11-12 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3121-25 *D3121-25* Delrin Cap		Manufactured	No				Each	10.0000		40			DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST018				10					
				127113				10					
D3121-23 *D3121-23* Bearing		Manufactured	No			130	Each	103.0000	1	40			DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST018				103					
				128905				3					
				129917				100					

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15/03/10

B 130307 (41X)

15/03/10

3
70 4198

